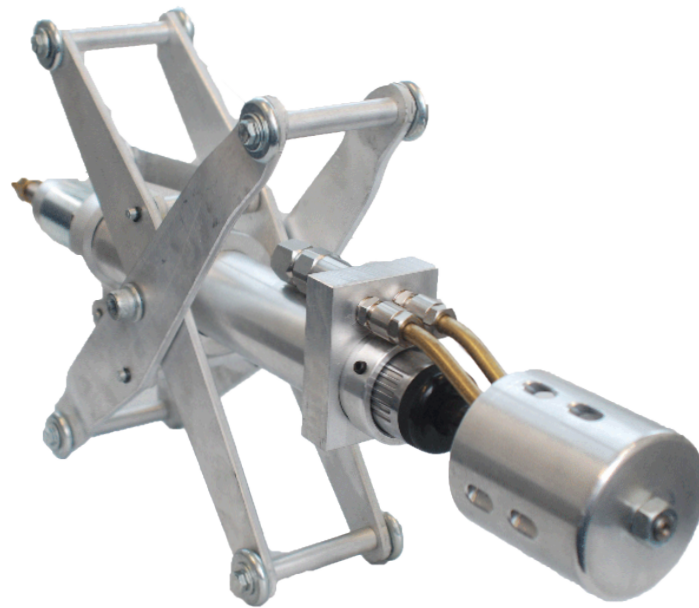




AIRBLAST

PIPECOATER-III/300

Internal Pipecoater for pipe ID 125 mm to 300 mm (5" - 12")



PIPECOATER-III/300 tool is designed to coat the inside of pipe or tubing ranging from 125 to 300 mm (5" - 12") ID without the need to rotate pipe or tubing and to apply an even paint film thickness throughout. Generally, any type of coating may be used in this tool that can be airless sprayed.

PIPECOATER-III/300 tool can be connected to a suitable airless paint spray machine of minimum 45:1 ratio. The unit is connected to the end of a pipe lance and connected to the high pressure paint hose coming from the spray pump. An air hose is required to connect to the PIPECOATER-III/300 as well. Once the PIPECOATER-III/300 is positioned within the pipe or tubing, regulate the paint and air flow to the correct pressure. The spray gun is triggered to begin the paint flow. The paint will be sprayed through a spin nozzle controlled by the air flow in a 360° spraying pattern.

To stop the PIPECOATER-III/300, release the spray gun trigger and shut off the air supply to the unit. For the best possible result, one man should operate the spray gun while another man pulls the tool through the pipe or tubing.

Advantages

- Efficiently handles wide range of coatings
- Applies uniform layer at remarkable speed
- No need to rotate the pipe or tubing

PIPECOATER-III/300 INTERNAL PIPECOATER ASSEMBLY

	PIPECOATER-III range are economy models, developed for pipe or tubing ranging from 76 mm to 900 mm (3" - 36") ID. The three models are executed with different centering devices which must be set to the right diameter manually.
7302000	PIPECOATER-III/300 complete unit with CBC-2 centering carriage. For pipes with ID of 125 mm to 300 mm (5" - 12)

PIPECOATER-III/300 SPARE PARTS

Item	Part no.	Description
1	7310000	Air motor
2	7310100	Axle
3	7310200	Nut (M10)
4	7312000	Rotating head (diameter 69 mm)
5	7310400	Bolt (M6 x 8)
6	7310500	Aluminium housing
7	7312100	Inlet housing
8	7312200	Coupling (1/4" x 8 mm)
9	7315600	Bolt (M10 x 10)
10	7313700	Rear end plate
11	7312500	Paint tube
12	2176100	CCC-38/F Quick coupling
13	2178100	IF-14 Quick connect coupling
14	3011000	CBC - 2 Centering carriage
15	7314800	Lock nut
16	3025000	Protection sleeve threaded
17	7314000	Paint tube stainless steel
18	7314100	Nut
23	7314500	Filter holder
24	7314600	Tip filter
25	7315000	Flow control tip 0,042" orifice (standard)
	7315100	Flow control tip 0,020" orifice
	7315200	Flow control tip 0,028" orifice
	7315300	Flow control tip 0,060" orifice
	7315400	Flow control tip 0,064" orifice
	7315500	Flow control tip 0,076" orifice
26	7314700	Tip holder

