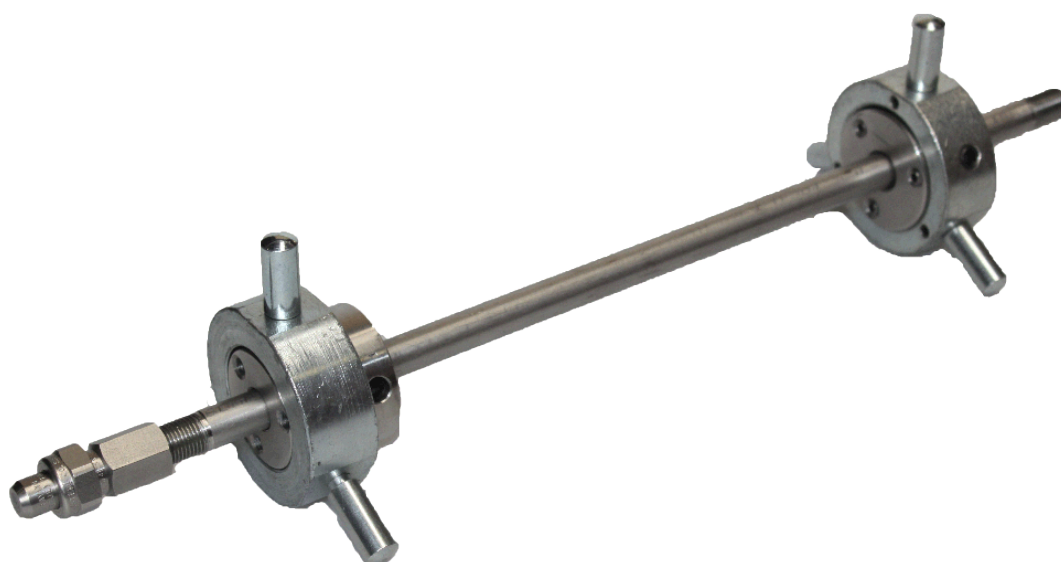




**AIRBLAST**

## **PIPECOATER-IV**

Internal Pipecoater for pipe ID 25 mm to 300 mm (1" - 12")



PIPECOATER-IV tool is designed to coat the inside of pipe or tubing ranging from 25 to 300 mm (1" - 12") ID without the need to rotate pipe or tubing and to apply an even paint film thickness throughout. Generally, any type of coating may be used in this tool that can be airless sprayed.

PIPECOATER-IV tool can be connected to a suitable airless paint spray machine of minimum 45:1 ratio. The unit is connected to the end of a pipe lance and connected to the high pressure paint hose coming from the spray pump. An air hose is required to connect to the PIPECOATER-IV as well. Once the PIPECOATER-IV is positioned within the pipe or tubing regulate the paint and air flow to the correct pressure. The spray gun is triggered to begin the paint flow. The paint will be sprayed through the round spray nozzle controlled by the air flow in a 360° spraying pattern.

To stop the PIPECOATER-IV, release the spray gun trigger and shut off the air supply to the unit. For the best possible result, one man should operate the spray gun while another man pulls the tool through the pipe or tubing.

### **Advantages**

- Efficiently handles wide range of coatings
- Applies uniform layer at remarkable speed
- No need to rotate the pipe or tubing

## PIPECOATER-IV INTERNAL PIPECOATER ASSEMBLY

7304001 PIPECOATER-IV – bare – including TNSSTC 6 tip (1.07mm) assy and AB-SS 100 filter (parts 1 – 4, 6 - 10 + 12).  
Optional with centering collars for pipes with ID: 76 – 125mm (3" to 5") and with 125 – 300mm (5" to 12").

## PIPECOATER-IV SPARE PARTS

Item	Part no.	Description	Approx. spray diameter	
1	7304008	Tip nut SS		
2	7304017	TNSSTC 0.80 spray tip	3"	76mm
	7304018	TNSSTC 0.90 spray tip	3"	76mm
	7304019	TNSSTC 1 spray tip	3½"	89mm
	7304020	TNSSTC 1.5 spray tip	3½"	89mm
	7304021	TNSSTC 2 spray tip	4½"	114mm
	7304022	TNSSTC 3 spray tip	6"	152mm
	7304023	TNSSTC 4 spray tip	8"	203mm
	7304024	TNSSTC 6 spray tip	10"	254mm
	7304025	TNSSTC 8 spray tip	12"	305mm
	7304026	TNSSTC 9 spray tip	14"	355mm
	7304027	TNSSTC 10 spray tip	16"	406mm
	7304028	TNSSTC 12 spray tip	18"	457mm
	7304029	TNSSTC 14 spray tip	14"	355mm
	7304030	TNSSTC 15 spray tip	16"	406mm
	7304031	TNSSTC 16 spray tip	18"	457mm
	7304032	TNSSTC 18 spray tip	16"	406mm
	7304033	TNSSTC 20 spray tip	18"	457mm
	7304034	TNSSTC 22 spray tip	12"	305mm
	7304035	TNSSTC 24 spray tip	13"	330mm
	7304036	TNSSTC 26 spray tip	14"	355mm
3	7030414	Tip filter AB-SS 50		
	7304015	Tip filter AB-SS 100		
	7304009	Tip filter AB-SS 200		
4	7304003	Housing SS		
5	7304005	Centering device 2" to 5"		
6-10	7304010	Pipecoater, bare		
11	7304006	Centering carriage 5" to 12"		
12	7304007	Nylon washers (set of 2)		

